

DART

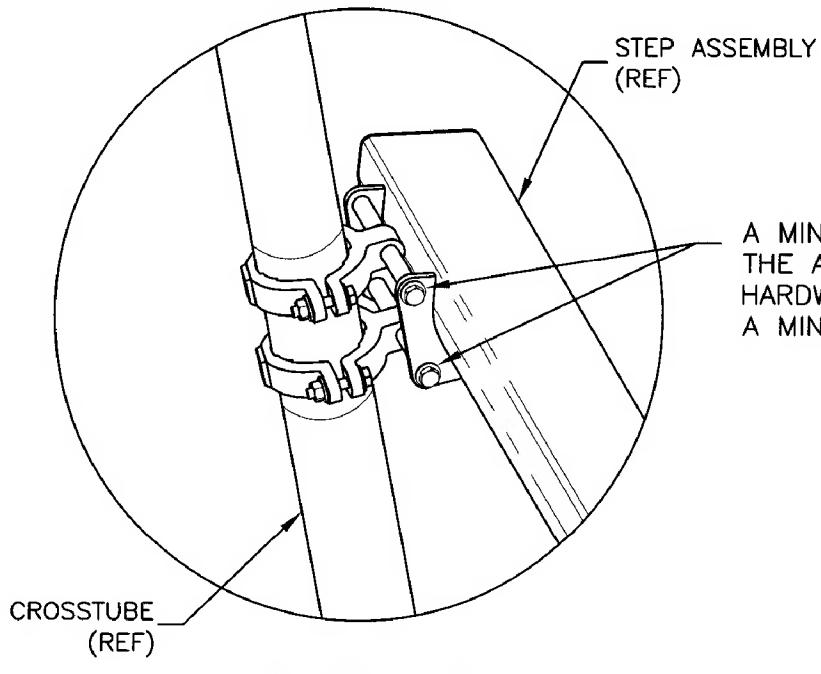
DESIGN <i>JH</i>	DRAWN BY <i>JH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>JH</i>	APPROVED <i>JH</i>	DRAWING NO. DSI 9333	REV. A	SHEET 1 OF 1
DATE 06.05.11		TITLE STEP MODIFICATION	SCALE NTS	
A	06.05.11	NEW ISSUE		

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F
REF. CANADIAN STC: SH92-6
FAA STC: SH967NE

ADD THE FOLLOWING NOTE IN REGARDS TO TORQUING THE AN5-36A BOLTS AT AFT SUPPORT ON THE D350-591-311/312 STEPS AS SHOWN ON SECTION P-P:

A MINIMUM TORQUE IS NOT REQUIRED ON THE AN5-36A BOLTS. ENSURE THE HARDWARE IS PROPERLY INSTALLED WITH A MINIMUM OF 1.5 THREADS IN SAFETY.



ISOMETRIC DETAIL

A MINIMUM TORQUE IS NOT REQUIRED ON THE AN5-36A BOLTS. ENSURE THE HARDWARE IS PROPERLY INSTALLED WITH A MINIMUM OF 1.5 THREADS IN SAFETY.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>R. Shepherd</i> BY: <u>R. Shepherd</u> (DE # 02)	
DATE: <u>06.05.11</u> CERT. NO.: <u>SH92-6</u> ISSUE NO.: <u>10</u>	